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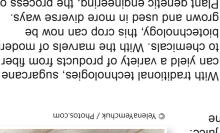
more efficient build-up of sucrose in stems1. or slowed down by genetic engineering towards motion these processes, which can be hastened have identified the key enzymes that set in of sucrose in sugar-storing stems. Scientists interacting processes involved in accumulation work requires an understanding of the many increase sucrose content of sugarcane. This Genetic manipulation is being conducted to

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of underlying processes. Vield of sugarcane intough precise modification potential for substantial improvement in sucrose carried out one step at a time to boost the in sugarcane, genetic modification is being

recent developments' clearly indicate the the field are being conducted. This and other engineered sugarcane plants. Further tests in amount of sucrose in young stems of the down a particular enzyme2. This raised the South Atrican scientists genetically knocked sucrose yield. For example, as a first step, moo.zotod9 \ [6n6m2onitlA @



with medical and industrial uses. but also of novel biofuels and compounds more efficient producer not only of sucrose ones, promises to turn sugarcane into a inserting new genes and modifying existing Plant genetic engineering, the process of grown and used in more diverse ways. piotechnology, this crop can now be to chemicals. With the marvels of modern can yield a variety of products from tiber

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But there is certainly more to this crop than the are crushed in sugar mills to get the sucrose juice. stalks around two billion metric tons of sugarcane stalks remaining 20% coming from sugarbeet. Each year for 80% of sucrose produced worldwide, with the tact, this grass of the genus Saccharum accounts sweetener also chemically known as sucrose. In associate it with table sugar, the most popular When we think of sugarcane, right away we

sweet juice within.



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ROSE









Wore than Just a Sugar Crop

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Making Cellulosic Biofuel

Sucrose is widely used to make biofuel ethanol through fermentation. Ethanol provides an alternative to fossil fuels, which can reduce dependence on petroleum and curb greenhouse gas emission. Sugarcane breeders have focused on sucrose yield to boost ethanol production. However, the increasing use of sucrose to produce ethanol instead of food has raised ethical and economic concerns. These concerns have emphasized the need to produce ethanol without compromising the sucrose.



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Biotechnology seeks to tap the cellulose in sugarcane leaves and bagasse (the leftover residue from crushed stalks) for ethanol production. The complex chemical structure of cellulose can be degraded by enzymes into simple sugars which can be fermented into ethanol. However, it is heavily guarded by a tough material called lignin that needs to be removed using a harsh pre-treatment procedure, which is very costly.

Current genetic engineering efforts in Brazil aim to modify the chemical structure of lignin

so that it can be easily separated from the bagasse, allowing a more efficient conversion of cellulose to ethanol³. In Australia, researchers have inserted microbial genes into sugarcane, creating transgenic plants that can make cellulose-degrading enzymes precisely engineered to operate in the leaves of mature plants⁴. Both initiatives could advance the cellulosic ethanol technology.

Biofactory for Niche Products

Sugarcane is the most efficient field crop in converting sunlight and water into biomass. For this reason, scientists find sugarcane as an ideal plant for the co-production of certain substances for medical and industrial applications. The genetic mechanisms within sugarcane cells can be tweaked to direct them to produce these substances, turning the whole plant into a biofactory. As proof, engineered sugarcane plants were shown to produce high-value chemicals like therapeutic proteins⁵ and natural precursors of biopolymers^{6,7}. This approach may turn out to be more efficient than current production methods.



A remarkable achievement in this area is the production of an alternative sweetener called isomaltulose in transgenic sugarcane. This was achieved by inserting a bacterial gene for making an enzyme that transforms sucrose into isomaltulose⁸. If used as a sweetener, isomaltulose may bring certain health benefits because it is digested more slowly than sucrose, which is good for diabetics, and it does not support the growth of bacteria that cause tooth decay.

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Enhancing Crop Productivity

Transgenic technology may bring the productivity of sugarcane to an unprecedented level for the benefit of farmers and to complement the aforementioned objectives. Genes taken from other organisms can be inserted into sugarcane to protect it from harsh environmental conditions and pests. The first transgenic sugarcane commercially released in Indonesia is a drought tolerant variety⁹. This variety contains a bacterial gene responsible for the production of betaine, a



Transgenic approaches have been developed

to control insect pests, disease-causing

microbes and noxious weeds that limit the

productivity of sugarcane. For example, the

introduction of a gene from a soil bacterium

protects sugarcane from stemborer insects¹⁰.

Infection of sugarcane by a harmful virus can

be prevented by inserting a gene derived from the virus itself¹¹. A bacterial gene responsible

for detoxification of a certain class of herbicide

has conferred an attractive trait for weed

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compound which stabilizes the plant cells when there is lack of water in the field.

control¹².



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Key Challenges

The potential of sugarcane biofactory has drawn scientific and business interests, but its release for commercial use would be a huge regulatory challenge, especially if it is intended for open field cultivation. The risk of moving "unwanted" genes from plants designed for biomanufacturing to plants dedicated for food production is generally perceived as a drawback in biofactory approaches. Thus, the commercial viability of a sugarcane biofactory will depend on the efficiency of risk containment relative to non-food plant biofactory systems like



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tobacco. Proponents will have to determine the efficiency and profitability of sugarcane biofactory on a case-to-case basis both from socio-economic and biosafety perspectives.

The sugarcane research community is generally optimistic about the impact of planting transgenic sugarcane, arguing that potential benefits far outweigh the risks. This must be effectively communicated to address the growing negative perception of consumers and traders toward transgenic crops and products derived from them.